

# ASHA Resins Limited (Formerly known as Asha Resins Private Limited)

# **Technical Data Sheet (TDS)**

#### **ASHAION® OX 134 CZ**

Oxygen Scavenger (Carbohydrazide-based)

Application: High-pressure Boiler Water Treatment

#### 1. Product Description:

ASHAION® OX 134 CZ is a carbohydrazide-based oxygen scavenger designed for use in high-pressure boiler systems. It is a safer and more environmentally friendly alternative to hydrazine. This product not only effectively eliminates dissolved oxygen from feedwater, preventing corrosion, but also provides excellent passivation of metal surfaces by forming a protective magnetite layer.

#### 2. Features & Benefits:

- Completely free from hydrazine safer to handle and store
- Effective at high temperatures and pressures
- Promotes rapid passivation of boiler metal surfaces
- Reduces corrosion and extends boiler life
- Compatible with other boiler treatment chemicals
- Low toxicity and environmentally compliant

# 3. Typical Applications:

- High-pressure boilers in power plants
- Food industry boilers
- Refineries and petrochemical units
- Pulp & paper industries
- Industrial steam generation systems

#### 4. Technical Specifications:

Parameter Value

Appearance Clear, colorless to pale yellow liquid

pH (1% solution) 8.0 – 10.0

Specific Gravity @  $25^{\circ}$ C 1.05 ± 0.02

Solubility in Water Completely soluble

Freezing Point < 5°C

Shelf Life 12 months when stored as

recommended

# 5. Dosage & Feeding:

The exact dosage will depend on feedwater characteristics and oxygen levels. As a general guideline, 10–15 ppm of ASHAION® OX 134 CZ is required per ppm of dissolved oxygen.

It should be dosed continuously using a chemical dosing pump directly into the deaerator storage tank or boiler feed line.

#### 6. Handling & Safety:

- Use protective gloves, goggles, and suitable clothing when handling.
- Avoid contact with skin and eyes.
- Store in a cool, dry, and well-ventilated area away from heat and direct sunlight.
- Refer to the Safety Data Sheet (SDS) for complete safety and first aid information.

#### 7. Packaging:

Available in HDPE drums of 30 kg and 50 kg. Custom packaging available on request.

# 8. Storage & Shelf Life:

Store in original, tightly closed containers.

Avoid freezing.

Shelf life is 12 months from the date of manufacture under recommended storage conditions.

#### 9. Compliance:

ASHAION® OX 134 CZ complies with international boiler water treatment norms and is manufactured in an ISO 9001:2015 certified facility.